

# Work Order ID 61097

August 6, 2010 9:01:17 AM



Page 1

Item ID: D206-628-022

Accept

Revision ID:

Item Name: Heli-Access-Step RH

Start Date: 8/06/10 Start Qty: 1.00



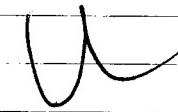
Required Date: 8/06/10 Req'd Qty: 1.00



Reference:

Approvals:

Process Plan:



Date:

Tooling:

QC:

Date:

SPC (Y/N):

**DART**

Dart Aerospace Ltd.  
1270 ABERDEEN ST.  
HAWKESBURY, ONTARIO CANADA K6A 1K7

TC APPROVAL # 09-89  
TEL: 1-613-632-5200

Cust Item ID:  
Customer:

|       |                     |     |           |
|-------|---------------------|-----|-----------|
| P/N   | D206-628-022        | CHG | CHG003    |
| DESC. | Heli-Access-Step RH | STC | SH98-14   |
| LOT   | B43032              | STC | SA00500SE |
| MODEL | Bell 206L/L1/L3/L4  | STC |           |

MADE IN CANADA

D2729-1

Run

Start

Stop

Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels as per PPP D206-628-022 CHG 003

label

110



Pick Kit

0.00

Packaging

Packaging

Memo

0.00

PULL FROM STOCK:

1 X D206-628-022 B *43032*

ADD TO KIT PER NCR10-294

4 X D2732-030 B *565163*

Sold/sob

120



QC4- 100% Inspect kits for completeness

0.00

QC

Quality Control

Memo

0.00

*6/10/08/08*

(H)

10-8-06

10/16/08

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Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

130



Packaging

Packaging

Operation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Packaging

0.00

*Loc G  
Loc 11*
*10/8/09*
*RJ*
*[Signature]*

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*10/8/09 RJ*
*MF  
10-8-9*
*CHG 003*
*C  
W/DRW*

## Picklist Print

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**Work Order ID:** 61097



**Parent Item:** D206-628-022



**Parent Item Name:** Heli-Access-Step RH

**Start Date:** 8/06/10

**Required Date:** 8/06/10

**Comments:** IPP Rev:D as per ECN 766 JLM  
IPP Rev:E as per ecn 1118 DD verified by:ECN

Start Qty: 1,000

Required Qty: 1.00

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

D2732 Manufactured No 120 f 326.9310 0.25 1   10/8/6SF

4 x D2732-030

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST412           | 326.931        |                 |
| 56516           | 326.931        | 4X              |

4 x D2732-030